

## PCT COOPERATION TREATY

PCT

From the INTERNATIONAL BUREAU

NOTIFICATION CONCERNING  
SUBMISSION OR TRANSMITTAL  
OF PRIORITY DOCUMENT

(PCT Administrative Instructions, Section 411)

To:

BERGGREN OY AB  
P.O. Box 16  
FIN-00101 Helsinki  
FINLANDE*Berggren Oy Ab*

18-10-2000

JS/RH

Date of mailing (day/month/year) 09 October 2000 (09.10.00)	
Applicant's or agent's file reference 50137	IMPORTANT NOTIFICATION
International application No. PCT/FI00/00532	International filing date (day/month/year) 14 June 2000 (14.06.00)
International publication date (day/month/year) Not yet published	Priority date (day/month/year) 15 June 1999 (15.06.99)
Applicant KEMIRA CHEMICALS OY et al	

- The applicant is hereby notified of the date of receipt (except where the letters "NR" appear in the right-hand column) by the International Bureau of the priority document(s) relating to the earlier application(s) indicated below. Unless otherwise indicated by an asterisk appearing next to a date of receipt, or by the letters "NR", in the right-hand column, the priority document concerned was submitted or transmitted to the International Bureau in compliance with Rule 17.1(a) or (b).
- This updates and replaces any previously issued notification concerning submission or transmittal of priority documents.
- An asterisk(\*) appearing next to a date of receipt, in the right-hand column, denotes a priority document submitted or transmitted to the International Bureau but not in compliance with Rule 17.1(a) or (b). In such a case, the attention of the applicant is directed to Rule 17.1(c) which provides that no designated Office may disregard the priority claim concerned before giving the applicant an opportunity, upon entry into the national phase, to furnish the priority document within a time limit which is reasonable under the circumstances.
- The letters "NR" appearing in the right-hand column denote a priority document which was not received by the International Bureau or which the applicant did not request the receiving Office to prepare and transmit to the International Bureau, as provided by Rule 17.1(a) or (b), respectively. In such a case, the attention of the applicant is directed to Rule 17.1(c) which provides that no designated Office may disregard the priority claim concerned before giving the applicant an opportunity, upon entry into the national phase, to furnish the priority document within a time limit which is reasonable under the circumstances.

<u>Priority date</u>	<u>Priority application No.</u>	<u>Country or regional Office or PCT receiving Office</u>	<u>Date of receipt of priority document</u>
15 June 1999 (15.06.99)	991366	FI	28 Augu 2000 (28.08.00)

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Facsimile No. (41-22) 740.14.35	Authorized officer Somsak Thiphrakesone Telephone No. (41-22) 338.83.38
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## INTERNATIONAL SEARCH REPORT

International application No.

PCT/FI 00/00532

## A. CLASSIFICATION OF SUBJECT MATTER

IPC7: D21H 21/14 // D21H 17:14

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: D21H, D21C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5693185 A (HOU-MIN CHANG ET AL), 2 December 1997 (02.12.97), column 1, line 61 - line 64, claims 1-5	1-10
X	WO 9722749 A1 (KVAERNER HYMAC INC.), 26 June 1997 (26.06.97), see especially example 6, page 15, lines 10-12 and 31-34	1-10
X	GB 1119546 A (THE INSTITUTE OF PAPER CHEMISTRY), 10 July 1968 (10.07.68), see claim 1	1-8
A		9-10

☐ Further documents are listed in the continuation of Box C.☒ See patent family annex.

\* Special categories of cited documents

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" other document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&amp;" document member of the same patent family

Date of the actual completion of the international search

15 Sept 2000

Date of mailing of the international search report

22 -09- 2000

Name and mailing address of the ISA.

Swedish Patent Office  
Box 5055, S-102 42 STOCKHOLM  
Facsimile No. +46 8 666 02 86

Authorized officer

Marie Karlsson/Els  
Telephone No. +46 8 782 25 00

**INTERNATIONAL SEARCH REPORT**  
Information on patent family members

International application No.

PCT/FI 00/00532

Patent document cited in search report			Publication date	Patent family member(s)		Publication date
US	5693185	A	02/12/97	AU	672654 B	10/10/96
				AU	5347894 A	12/04/94
				BR	9307066 A	13/10/99
				CA	2141807 A	31/03/94
				EP	0660895 A	05/07/95
				FI	951334 A	21/03/95
				NO	951039 A	17/03/95
				NZ	257205 A	28/10/96
				US	5589032 A	31/12/96
				WO	9406964 A	31/03/94
-----						
WO	9722749	A1	26/06/97	AU	4271596 A	14/07/97
-----						
GB	1119546	A	10/07/68	DE	1692855 A	21/10/71
				FI	48366 B	31/05/74
				JP	54017041 B	27/06/79
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PCT

NOTICE INFORMING THE APPLICANT OF THE  
COMMUNICATION OF THE INTERNATIONAL  
APPLICATION TO THE DESIGNATED OFFICES

(PCT Rule 47.1(c), first sentence)

From the INTERNATIONAL BUREAU

To:

BERGGREN OY AB  
P.O. Box 16  
FIN-00101 Helsinki  
FINLANDE*Berggren Oy Ab*

02-01-2001

JS/BK

Date of mailing (day/month/year)

21 December 2000 (21.12.00)

Applicant's or agent's file reference

50137

## IMPORTANT NOTICE

International application No.

PCT/FI00/00532

International filing date (day/month/year)

14 June 2000 (14.06.00)

Priority date (day/month/year)

15 June 1999 (15.06.99)

Applicant

KEMIRA CHEMICALS OY et al

1. Notice is hereby given that the International Bureau has communicated, as provided in Article 20, the international application to the following designated Offices on the date indicated above as the date of mailing of this Notice:  
AG,AU,DZ,KP,KR,MZ,US

In accordance with Rule 47.1(c), third sentence, those Offices will accept the present Notice as conclusive evidence that the communication of the international application has duly taken place on the date of mailing indicated above and no copy of the international application is required to be furnished by the applicant to the designated Office(s).

2. The following designated Offices have waived the requirement for such a communication at this time:

AE,AL,AM,AP,AT,AZ,BA,BB,BG,BR,BY,CA,CH,CN,CR,CU,CZ,DE,DK,DM,EA,EE,EP,ES,FI,GB,GD,  
GE,GH,GM,HR,HU,ID,IL,IN,IS,JP,KE,KG,KZ,LC,LK,LR,LS,LT,LU,LV,MA,MD,MG,MK,MN,MW,MX,  
NO,NZ,OA,PL,PT,RO,RU,SD,SE,SG,SI,SK,SL,TJ,TM,TR,TT,TZ,UA,UG,UZ,VN,YU,ZA,ZW

The communication will be made to those Offices only upon their request. Furthermore, those Offices do not require the applicant to furnish a copy of the international application (Rule 49.1(a-bis)).

3. Enclosed with this Notice is a copy of the international application as published by the International Bureau on  
21 December 2000 (21.12.00) under No. WO 00/77301

## REMINDER REGARDING CHAPTER II (Article 31(2)(a) and Rule 54.2)

If the applicant wishes to postpone entry into the national phase until 30 months (or later in some Offices) from the priority date, a demand for international preliminary examination must be filed with the competent International Preliminary Examining Authority before the expiration of 19 months from the priority date.

It is the applicant's sole responsibility to monitor the 19-month time limit.

Note that only an applicant who is a national or resident of a PCT Contracting State which is bound by Chapter II has the right to file a demand for international preliminary examination.

## REMINDER REGARDING ENTRY INTO THE NATIONAL PHASE (Article 22 or 39(1))

If the applicant wishes to proceed with the international application in the national phase, he must, within 20 months or 30 months, or later in some Offices, perform the acts referred to therein before each designated or elected Office.

For further important information on the time limits and acts to be performed for entering the national phase, see the Annex to Form PCT/IB/301 (Notification of Receipt of Record Copy) and Volume II of the PCT Applicant's Guide.

The International Bureau of WIPO  
34, chemin des Colombettes  
1211 Geneva 20, Switzerland

Facsimile No. (41-22) 740.14.35

Authorized officer

J. Zahra

Telephone No. (41-22) 338.83.38

## PATENT COOPERATION TREATY

PCT

## NOTIFICATION OF ELECTION

(PCT Rule 61.2)

From the INTERNATIONAL BUREAU

To:

Commissioner  
 US Department of Commerce  
 United States Patent and Trademark  
 Office, PCT  
 2011 South Clark Place Room  
 CP2/5C24  
 Arlington, VA 22202  
 ETATS-UNIS D'AMERIQUE

in its capacity as elected Office

Date of mailing (day/month/year)  
 23 February 2001 (23.02.01)

International application No.  
 PCT/FI00/00532

Applicant's or agent's file reference  
 50137

International filing date (day/month/year)  
 14 June 2000 (14.06.00)

Priority date (day/month/year)  
 15 June 1999 (15.06.99)

## Applicant

JÄKÄRÄ, Jukka et al

1. The designated Office is hereby notified of its election made:

☒ in the demand filed with the International Preliminary Examining Authority on:  
 23 December 2000 (23.12.00)

☐ in a notice effecting later election filed with the International Bureau on:

2. The election ☒ was  
☐ was not

made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO  
 34, chemin des Colombettes  
 1211 Geneva 20, Switzerland

Facsimile No.: (41-22) 740.14.35

Authorized officer

F. Baechler

Telephone No.: (41-22) 338.83.38

# PATENT COOPERATION TREATY

From the:  
INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

To:

SVENSSON, Johan  
BERGGREN OY AB  
P.O. Box 16  
FIN-00101 Helsinki  
FINLANDE

## PCT

### WRITTEN OPINION

(PCT Rule 66)

*Berggren Oy Ab*

12-04-2001

Date of mailing (day/month/year)	10.04.2001
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Applicant's or agent's file reference  
50137/JS/BK

**REPLY DUE**      **within 3 month(s)**  
from the above date of mailing

*10.4.01*

International application No.  
PCT/FI00/00532

International filing date (day/month/year)  
14/06/2000

Priority date (day/month/year)  
15/06/1999

International Patent Classification (IPC) or both national classification and IPC  
D21H21/14

Applicant

KEMIRA CHEMICALS OY et al.

1. This written opinion is the **first** drawn up by this International Preliminary Examining Authority.
2. This opinion contains indications relating to the following items:
  - I    ☒ Basis of the opinion
  - II   ☐ Priority
  - III ☐ Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
  - IV   ☐ Lack of unity of invention
  - V    ☒ Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
  - VI   ☐ Certain document cited
  - VII ☒ Certain defects in the international application
  - VIII ☒ Certain observations on the international application
3. The applicant is hereby **invited to reply** to this opinion.
 

**When?**      See the time limit indicated above. The applicant may, before the expiration of that time limit, request this Authority to grant an extension, see Rule 66.2(d).

**How?**      By submitting a written reply, accompanied, where appropriate, by amendments, according to Rule 66.3. For the form and the language of the amendments, see Rules 66.8 and 66.9.

**Also:**      For an additional opportunity to submit amendments, see Rule 66.4.  
For the examiner's obligation to consider amendments and/or arguments, see Rule 66.4 bis.  
For an informal communication with the examiner, see Rule 66.6.

**If no reply is filed**, the international preliminary examination report will be established on the basis of this opinion.
4. The final date by which the international preliminary examination report must be established according to Rule 69.2 is: **15/10/2001**.

Name and mailing address of the international preliminary examining authority:



European Patent Office  
D-80298 Munich  
Tel. +49 89 2399 - 0 Tx: 523656 epmu d  
Fax: +49 89 2399 - 4465

Authorized officer / Examiner

Jochheim, J

Formalities officer (incl. extension of time limits)

Ipinazar, P  
Telephone No. +49 89 2399 8131



**I. Basis of the opinion**

1. With regard to the **elements** of the international application (Replacement *sheets which have been furnished to the receiving Office in response to an invitation under Article 14* are referred to in this opinion as "originally filed"):

**Description, pages:**

1-6 as originally filed

**Claims, No.:**

1-10 as originally filed

**Drawings, sheets:**

1/1 as originally filed

2. With regard to the **language**, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.

These elements were available or furnished to this Authority in the following language: , which is:

- ☐ the language of a translation furnished for the purposes of the international search (under Rule 23.1(b)).
- ☐ the language of publication of the international application (under Rule 48.3(b)).
- ☐ the language of a translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/or 55.3).

3. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:

- ☐ contained in the international application in written form.
- ☐ filed together with the international application in computer readable form.
- ☐ furnished subsequently to this Authority in written form.
- ☐ furnished subsequently to this Authority in computer readable form.
- ☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
- ☐ The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.

4. The amendments have resulted in the cancellation of:

- ☐ the description, pages:
- ☐ the claims, Nos.:

☐ the drawings, sheets:

5. ☐ This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)):

*(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)*

6. Additional observations, if necessary:

**V. Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**

1. Statement
- |                               |        |                   |
|-------------------------------|--------|-------------------|
| Novelty (N)                   | Claims | 1-9: Yes / 10: No |
| Inventive step (IS)           | Claims | 1-10: No          |
| Industrial applicability (IA) | Claims | 1-10: Yes         |

2. Citations and explanations  
**see separate sheet**

**VII. Certain defects in the international application**

The following defects in the form or contents of the international application have been noted:  
**see separate sheet**

**VIII. Certain observations on the international application**

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:  
**see separate sheet**



Reference is made to the following document/s/:

**D1:** US-A-5693185  
**D2:** WO-A1-9722749  
**D3:** GB-A-1119546

**Re Item V**

**Reasoned statement under Rule 66.2(a)(ii) PCT with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**

1. **Claim 10 does not fulfill Article 33(2) PCT** because this claim is interpreted in the manner: Paper, obtainable from pulp treated according to claim 1. Such a paper is also obtainable by other methods, as shown in **D3**, example 1 (values of achieved brightness and opacity similar to those of example 2 of the present application).
2. The subject-matter of claim 1 consists in the selection of an amount of 0,5 - 5 kg/ton of pulp of per-carboxylic acid from the range of up to 25 kg/ton of pulp described in the applicants citation (Tappi publication, Vol. 48, No. 2 (2/1965), W. H. Rapson et al. Paper Bleaching-A New Process, pp. 65-72). Such a selection can only be regarded as inventive, if the chosen range presents unexpected effects or properties in relation to the rest of the range. However, it is well known in the art (see for example Dence, C.W. et al., "Pulp Bleaching - Principles and Practice", 1st edn, Tappi Press, 1996, p 477) that bleaching is inversely related to the opacity of the pulp, i.e. that a high brightness due to strong bleaching results in low opacity. Therefore, the selection made in claim 1 is considered to be obvious to a person skilled in the art in order to arrive at the solution of the problem posed which could be regarded as providing a method to keep opacity of mechanical pulp at a maximum with percarboxylic acids. The solution proposed in **claim 1** of the present application **can therefore not be considered as involving an inventive step (Article 33(3) PCT)**.
3. A similar argumentation as in V.4 applies to claim 9: **D2**, which is considered to be the closest state of the art, teaches the use of a combination of Caro's acid and

peracetic acid to improve optical properties of pulp (example 6). In table 10 of **D2** it is shown that the use of such a combination of acids results in higher opacity of the pulp as compared to untreated pulp. The selection made in claim 9 can only be regarded as being inventive if the selection presents unexpected effects or properties in relation to the rest of the range. However, such an effect or property can not be seen since the applicant fails to provide an example in which pulp is bleached with peracetic acid alone.

4. **Dependent claims 2-8 do not** contain any features which, in combination with the features of any claim to which they refer, **meet the requirements of the PCT in respect of inventive step (Article 33(3) PCT)**, the reasons being as follows:
  - 4.1 In **claims 2, 4** optimisations of the method of claim 1 are defined which come within the scope of the customary practice followed by persons skilled in the art, especially as the advantages thus achieved can readily be foreseen. Consequently, the subject-matter of claims 2 and 4 also **lacks an inventive step**.
  - 4.2 **Claim 3:** The selection of performic acid, peracetic acid or perpropionic acid as percarboxylic acid is merely one of several straightforward possibilities from which the skilled person would select, in accordance with circumstances, **without** the exercise of **inventive skill**, in order to solve the problem posed.
  - 4.3 The additional subject-matter of **claim 5** is disclosed by **D1** (column 1, lines 15-19) and is therefore **not inventive** either.
  - 4.4 The additional subject-matter of **claim 6** is disclosed by **D2** (example 5) and is therefore **not inventive** either.
  - 4.5 The additional subject-matter of **claim 7** is disclosed by **D1** (column 1, lines 15-19) and is therefore **not inventive** either.
  - 4.6 The requirements for industrial applicability according to **Article 33(4) PCT** appear to be fulfilled.

**Re Item VII**

**Certain defects in the international application**

1. Contrary to the requirements of **Rule 5.1(a)(ii) PCT**, the relevant background art disclosed in the documents **D1-D3** is not mentioned in the description, nor are these documents identified therein.

**Re Item VIII**

**Certain observations on the international application**

1. It is unclear which methods have been employed to measure the opacity in the given examples of the present application. Therefore, meaningful comparison with prior art (in particular **D2** and **D3**) is limited to the assumption that similar methods have been used by the applicant.

**Further Remarks**

1. Upon amending, the applicant is expected to provide a full text translation of JP 57-21591 so that the pertinence of that prior art can be fully assessed.

# PATENT COOPERATION TREATY

From the  
INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

To:

SVENSSON, Johan  
BERGGREN OY AB  
P.O. Box 16  
FIN-00101 Helsinki  
FINLANDE

*Berggren Oy Ab*

29 -08- 2001

*JS/BW*

## PCT

NOTIFICATION OF TRANSMITTAL OF  
THE INTERNATIONAL PRELIMINARY  
EXAMINATION REPORT

(PCT Rule 71.1)

Date of mailing  
(day/month/year)

27.08.2001

Applicant's or agent's file reference  
50137/JS/BK

### IMPORTANT NOTIFICATION

International application No.  
PCT/FI00/00532

International filing date (day/month/year)  
14/06/2000

Priority date (day/month/year)  
15/06/1999

Applicant  
KEMIRA CHEMICALS OY et al.

1. The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international preliminary examination report and its annexes, if any, established on the international application.
2. A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices.
3. Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translation to those Offices.

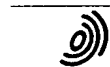
#### 4. REMINDER

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices) (Article 39(1)) (see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide.

Name and mailing address of the IPEA/



European Patent Office  
D-80298 Munich  
Tel. +49 89 2399 - 0 Tx: 523656 epmu d  
Fax: +49 89 2399 - 4465

Authorized officer

Fuerbass, C

Tel. +49 89 2399-8132



# PCT

## INTERNATIONAL PRELIMINARY EXAMINATION REPORT



(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 50137/JS/BK	<b>FOR FURTHER ACTION</b> See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)	
International application No. PCT/FI00/00532	International filing date (day/month/year) 14/06/2000	Priority date (day/month/year) 15/06/1999
International Patent Classification (IPC) or national classification and IPC D21H21/14		
Applicant KEMIRA CHEMICALS OY et al.		

1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.
2. This REPORT consists of a total of 5 sheets, including this cover sheet.  
  
☒ This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).  
  
 These annexes consist of a total of 1 sheets.

3. This report contains indications relating to the following items:

- I ☒ Basis of the report
- II ☐ Priority
- III ☐ Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
- IV ☐ Lack of unity of invention
- V ☒ Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- VI ☐ Certain documents cited
- VII ☐ Certain defects in the international application
- VIII ☐ Certain observations on the international application

Date of submission of the demand  23/12/2000	Date of completion of this report  27.08.2001
Name and mailing address of the international preliminary examining authority:   European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465	Authorized officer  Jochheim, J  Telephone No. +49 89 2399 8632  

**INTERNATIONAL PRELIMINARY  
EXAMINATION REPORT**

International application No. PCT/FI00/00532

**I. Basis of the report**

1. With regard to the **elements** of the international application (*Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17):*)

**Description, pages:**

1-6 as originally filed

**Claims, No.:**

1-9 as received on 02/07/2001 with letter of 29/06/2001

**Drawings, sheets:**

1/1 as originally filed

2. With regard to the **language**, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.

These elements were available or furnished to this Authority in the following language: , which is:

- ☐ the language of a translation furnished for the purposes of the international search (under Rule 23.1(b)).
- ☐ the language of publication of the international application (under Rule 48.3(b)).
- ☐ the language of a translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/or 55.3).

3. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:

- ☐ contained in the international application in written form.
- ☐ filed together with the international application in computer readable form.
- ☐ furnished subsequently to this Authority in written form.
- ☐ furnished subsequently to this Authority in computer readable form.
- ☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
- ☐ The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.

4. The amendments have resulted in the cancellation of:

- ☐ the description, pages:
- ☐ the claims, Nos.:

**INTERNATIONAL PRELIMINARY  
EXAMINATION REPORT**

International application No. PCT/FI00/00532

☐ the drawings, sheets:

5. ☐ This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)):

*(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)*

6. Additional observations, if necessary:

**V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**

**1. Statement**

Novelty (N)	Yes:	Claims	1-9
	No:	Claims	
Inventive step (IS)	Yes:	Claims	1-9
	No:	Claims	
Industrial applicability (IA)	Yes:	Claims	1-9
	No:	Claims	

- 2. Citations and explanations  
see separate sheet**

**Re Item V**

**Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**

Reference is made to the following documents:

**D1:** US-A-5693185  
**D2:** WO-A1-9722749  
**D3:** GB-A-1119546

**1. Content of the application**

The subject-matter of independent claim 1 relates to a method for treating mechanical pulp, comprising the addition of an aliphatic carboxylic acid to the pulp in the amount of 0,5 - 5 kg/ton of pulp.

**2. Summary of prior art and novelty**

**Document D1** discloses a process for treating a substrate, e.g., lignocellulosic pulp or cellulosic pulps, with a mixed peracid solution comprising percarboxylic acid and Caro's acid (in the amount of 1% equivalent of H<sub>2</sub>O<sub>2</sub> based on pulp) which results in a higher conversion rate of the active oxygen in the hydrogen peroxide in order to provide an inexpensive and effective delignification and/or bleaching solution and the process for making the mixed peracid solution.

Claim 1 differs at least in that the amount of aliphatic carboxylic acid used is smaller than 1% based on pulp, namely at maximum 0,5 % or 5 kg/ton of pulp. The same feature also establishes novelty over documents **D2** and **D3**. Therefore, the subject-matter of **claim 1** and claims 2-9, which are dependent on claim 1, **is novel over D1-D3 and fulfills Article 33(2) PCT.**

**3.1 The closest prior art** is seen in document **D2** because it relates to a process of pre-treatment of lignocellulosic materials with (among others) a mixture of Caro's acid and peracetic acid so as to render the fibers flexible and conformable with low refining energy while improving the strength and brightness of the resulting



pulp and subsequently subjecting the fibers to refining.

- 3.2 The **objective problem** of the present application can be formulated as: to provide a method of improving the opacity of mechanical pulp while the brightness of the pulp remains unchanged.
- 3.3 None of the documents **D1-D3**, or a combination of any two, teaches or fairly suggests to the person skilled in the art to use a small amount (i.e. at maximum 0,5 weight percent per ton of pulp) of an aliphatic percarboxylic acid of claim 1 for improving the opacity of mechanical pulp while the brightness of the pulp remains unchanged as shown by the applicant in examples 1 and 2. The effect is in deed surprising, because the teaching of text books well known in the art (for example Dence, C.W. et al., "Pulp Bleaching - Principles and Practice", 1st edn, Tappi Press, 1996, p 477) suggests that bleaching is inversely related to the opacity of the pulp, i.e. that a high brightness due to strong bleaching results in low opacity. The skilled person would therefore assume that the use of a bleaching agent (like the aliphatic percarboxylic acid of claim 1) would cause the pulp to loose opacity and he would not arrive at the solution of the problem of the invention.

Therefore, it is concluded that **claims 1-9** are inventive and **fulfill Article 33(3) PCT**.

4. The requirements for industrial applicability according to **Article 33(4)** are fulfilled.

REC'D 29 AUG 2001

WIPO PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT



(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 50137/JS/BK	<b>FOR FURTHER ACTION</b> See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)	
International application No. PCT/FI00/00532	International filing date (day/month/year) 14/06/2000	Priority date (day/month/year) 15/06/1999
International Patent Classification (IPC) or national classification and IPC D21H21/14		
Applicant KEMIRA CHEMICALS OY et al.		

- This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.
- This REPORT consists of a total of 5 sheets, including this cover sheet.  
  
☒ This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).  
  
 These annexes consist of a total of 1 sheets.

- This report contains indications relating to the following items:

- I ☒ Basis of the report
- II ☐ Priority
- III ☐ Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
- IV ☐ Lack of unity of invention
- V ☒ Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- VI ☐ Certain documents cited
- VII ☐ Certain defects in the international application
- VIII ☐ Certain observations on the international application

Date of submission of the demand  23/12/2000	Date of completion of this report  27.08.2001
Name and mailing address of the international preliminary examining authority:   European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465	Authorized officer  Jochheim, J  Telephone No. +49 89 2399 8632  

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/FI00/00532

## I. Basis of the report

1. With regard to the **elements** of the international application (*Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)*):  
**Description, pages:**

1-6 as originally filed

### Claims, No.:

1-9 as received on 02/07/2001 with letter of 29/06/2001

### Drawings, sheets:

1/1 as originally filed

2. With regard to the **language**, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.

These elements were available or furnished to this Authority in the following language: , which is:

- ☐ the language of a translation furnished for the purposes of the international search (under Rule 23.1(b)).
- ☐ the language of publication of the international application (under Rule 48.3(b)).
- ☐ the language of a translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/or 55.3).

3. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:

- ☐ contained in the international application in written form.
- ☐ filed together with the international application in computer readable form.
- ☐ furnished subsequently to this Authority in written form.
- ☐ furnished subsequently to this Authority in computer readable form.
- ☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
- ☐ The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.

4. The amendments have resulted in the cancellation of:

- ☐ the description, pages:
- ☐ the claims, Nos.:

**INTERNATIONAL PRELIMINARY  
EXAMINATION REPORT**

International application No. PCT/FI00/00532

☐ the drawings, sheets:

5. ☐ This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)):

*(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)*

6. Additional observations, if necessary:

**V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**

1. Statement

Novelty (N)	Yes:	Claims	1-9
	No:	Claims	
Inventive step (IS)	Yes:	Claims	1-9
	No:	Claims	
Industrial applicability (IA)	Yes:	Claims	1-9
	No:	Claims	

2. Citations and explanations  
**see separate sheet**

**Re Item V**

**Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**

Reference is made to the following documents:

**D1:** US-A-5693185  
**D2:** WO-A1-9722749  
**D3:** GB-A-1119546

1. Content of the application

The subject-matter of independent claim 1 relates to a method for treating mechanical pulp, comprising the addition of an aliphatic carboxylic acid to the pulp in the amount of 0,5 - 5 kg/ton of pulp.

2. Summary of prior art and novelty

**Document D1** discloses a process for treating a substrate, e.g., lignocellulosic pulp or cellulosic pulps, with a mixed peracid solution comprising percarboxylic acid and Caro's acid (in the amount of 1% equivalent of H<sub>2</sub>O<sub>2</sub> based on pulp) which results in a higher conversion rate of the active oxygen in the hydrogen peroxide in order to provide an inexpensive and effective delignification and/or bleaching solution and the process for making the mixed peracid solution.

Claim 1 differs at least in that the amount of aliphatic carboxylic acid used is smaller than 1% based on pulp, namely at maximum 0,5 % or 5 kg/ton of pulp.

The same feature also establishes novelty over documents **D2** and **D3**.

Therefore, the subject-matter of **claim 1** and claims 2-9, which are dependent on claim 1, **is novel** over **D1-D3** and **fulfills Article 33(2) PCT**.

- 3.1 The **closest prior art** is seen in document **D2** because it relates to a process of pre-treatment of lignocellulosic materials with (among others) a mixture of Caro's acid and peracetic acid so as to render the fibers flexible and conformable with low refining energy while improving the strength and brightness of the resulting

pulp and subsequently subjecting the fibers to refining.

- 3.2 The **objective problem** of the present application can be formulated as: to provide a method of improving the opacity of mechanical pulp while the brightness of the pulp remains unchanged.
- 3.3 None of the documents **D1-D3**, or a combination of any two, teaches or fairly suggests to the person skilled in the art to use a small amount (i.e. at maximum 0,5 weight percent per ton of pulp) of an aliphatic percarboxylic acid of claim 1 for improving the opacity of mechanical pulp while the brightness of the pulp remains unchanged as shown by the applicant in examples 1 and 2. The effect is in deed surprising, because the teaching of text books well known in the art (for example Dence, C.W. et al., "Pulp Bleaching - Principles and Practice", 1st edn, Tappi Press, 1996, p 477) suggests that bleaching is inversely related to the opacity of the pulp, i.e. that a high brightness due to strong bleaching results in low opacity. The skilled person would therefore assume that the use of a bleaching agent (like the aliphatic percarboxylic acid of claim 1) would cause the pulp to loose opacity and he would not arrive at the solution of the problem of the invention.

Therefore, it is concluded that **claims 1-9** are inventive and **fulfill Article 33(3) PCT**.

4. The requirements for industrial applicability according to **Article 33(4)** are fulfilled.

**Amended claims**

1. A method for treating mechanical pulp, **characterized** in that an aliphatic percarboxylic acid is added to the pulp, in the amount of 0.5 – 5 kg/ton of pulp, to affect the opacity.
2. A method according to Claim 1, **characterized** in that the amount of aliphatic percarboxylic acid that is added is 1 – 3 kg/ton of pulp.
3. A method according to Claim 1 or 2, **characterized** in that the aliphatic percarboxylic acid is selected from among performic acid, peracetic acid or perpropionic acid.
4. A method according to any of the preceding Claims, **characterized** in that the aliphatic percarboxylic acid is distilled or equilibrated peracetic acid.
5. A method according to Claim 1, **characterized** in that the aliphatic percarboxylic acid is added to the pulp in connection with or after bleaching.
6. A method according to Claim 5, **characterized** in that the pulp has been bleached with hydrogen peroxide and/or dithionite.
7. A method according to Claim 1 or 5, **characterized** in that the aliphatic percarboxylic acid is typically added at a pulp consistency of 1 – 40%.
8. A method according to Claim 1, **characterized** in that a mixture of aliphatic percarboxylic acid and Caro's acid is added to the pulp.
9. The use of aliphatic percarboxylic acid to improve the opacity of mechanical pulp, in which the amount of percarboxylic acid is 0.5 – 5 kg/ton of pulp.

# RECORD COPY

1/4

50137

## PCT REQUEST

Original (for **SUBMISSION**) - printed on 14.06.2000 10:59:08 AM

<b>0</b>	<b>For receiving Office use only</b>	
<b>0-1</b>	International Application No.	<b>PCT/FI 0 0 / 0 0 5 3 2</b>
<b>0-2</b>	International Filing Date	<b>1 4 JUN 2000 (1 4 -06- 2000)</b>
<b>0-3</b>	Name of receiving Office and "PCT International Application"	<b>The Finnish Patent Office PCT International Application</b>
<b>0-4</b>	<b>Form - PCT/RO/101 PCT Request</b>	
<b>0-4-1</b>	Prepared using	<b>PCT-EASY Version 2.90 (updated 10.05.2000)</b>
<b>0-5</b>	<b>Petition</b> The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty	
<b>0-6</b>	<b>Receiving Office (specified by the applicant)</b>	<b>National Board of Patents and Registration (Finland) (RO/FI)</b>
<b>0-7</b>	<b>Applicant's or agent's file reference</b>	<b>50137</b>
<b>I</b>	<b>Title of invention</b>	<b>PROCESS FOR THE TREATMENT OF MECHANICAL PULPS</b>
<b>II</b>	<b>Applicant</b>	
<b>II-1</b>	This person is:	<b>applicant only</b>
<b>II-2</b>	Applicant for	<b>all designated States except US</b>
<b>II-4</b>	Name	<b>KEMIRA CHEMICALS OY</b>
<b>II-5</b>	Address:	<b>P.O. Box 330 FIN-00101 Helsinki Finland</b>
<b>II-6</b>	State of nationality	<b>FI</b>
<b>II-7</b>	State of residence	<b>FI</b>
<b>III-1</b>	<b>Applicant and/or inventor</b>	
<b>III-1-1</b>	This person is:	<b>applicant and inventor</b>
<b>III-1-2</b>	Applicant for	<b>US only</b>
<b>III-1-4</b>	Name (LAST, First)	<b>JÄKÄRÄ, Jukka</b>
<b>III-1-5</b>	Address:	<b>Koulukatu 32 A 10 FIN-65100 Vaasa Finland</b>
<b>III-1-6</b>	State of nationality	<b>FI</b>
<b>III-1-7</b>	State of residence	<b>FI</b>




## PCT REQUEST

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III-2	<b>Applicant and/or inventor</b>	
III-2-1	This person is:	<b>applicant and inventor</b>
III-2-2	Applicant for	<b>US only</b>
III-2-4	Name (LAST, First)	<b>PAREN, Aarto</b>
III-2-5	Address:	<b>Kapteeninkatu 36 B 20 FIN-65200 Vaasa Finland</b>
III-2-6	State of nationality	<b>FI</b>
III-2-7	State of residence	<b>FI</b>
IV-1	<b>Agent or common representative; or address for correspondence</b> The person identified below is hereby/has been appointed to act on behalf of the applicant(s) before the competent International Authorities as:	<b>agent</b>
IV-1-1	Name	<b>BERGGREN OY AB</b>
IV-1-2	Address:	<b>P.O. Box 16 FIN-00101 Helsinki Finland</b>
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IV-1-4	Facsimile No.	<b>+358-9-6933944</b>
IV-1-5	e-mail	<b>email.box@berggren.fi</b>
V	<b>Designation of States</b>	
V-1	Regional Patent (other kinds of protection or treatment, if any, are specified between parentheses after the designation(s) concerned)	<b>AP: GH GM KE LS MW MZ SD SL SZ TZ UG ZW and any other State which is a Contracting State of the Harare Protocol and of the PCT EA: AM AZ BY KG KZ MD RU TJ TM and any other State which is a Contracting State of the Eurasian Patent Convention and of the PCT EP: AT BE CH&amp;LI CY DE DK ES FI FR GB GR IE IT LU MC NL PT SE and any other State which is a Contracting State of the European Patent Convention and of the PCT OA: BF BJ CF CG CI CM GA GN GW ML MR NE SN TD TG and any other State which is a member State of OAPI and a Contracting State of the PCT</b>
V-2	National Patent (other kinds of protection or treatment, if any, are specified between parentheses after the designation(s) concerned)	<b>AE AG AL AM AT AU AZ BA BB BG BR BY CA CH&amp;LI CN CR CU CZ DE DK DM DZ EE ES FI GB GD GE GH GM HR HU ID IL IN IS JP KE KG KP KR KZ LC LK LR LS LT LU LV MA MD MG MK MN MW MX MZ NO NZ PL PT RO RU SD SE SG SI SK SL TJ TM TR TT TZ UA UG US UZ VN YU ZA ZW</b>

## PCT REQUEST

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<b>V-5</b>	<b>Precautionary Designation Statement</b> In addition to the designations made under items V-1, V-2 and V-3, the applicant also makes under Rule 4.9(b) all designations which would be permitted under the PCT except any designation(s) of the State(s) indicated under item V-6 below. The applicant declares that those additional designations are subject to confirmation and that any designation which is not confirmed before the expiration of 15 months from the priority date is to be regarded as withdrawn by the applicant at the expiration of that time limit.	
<b>V-6</b>	<b>Exclusion(s) from precautionary designations</b>	<b>NONE</b>
<b>VI-1</b>	<b>Priority claim of earlier national application</b>	
VI-1-1	Filing date	<b>15 June 1999 (15.06.1999)</b>
VI-1-2	Number	<b>991366</b>
VI-1-3	Country	<b>FI</b>
<b>VI-2</b>	<b>Priority document request</b> The receiving Office is requested to prepare and transmit to the International Bureau a certified copy of the earlier application(s) identified above as item(s):	<b>VI-1</b>
<b>VII-1</b>	<b>International Searching Authority Chosen</b>	<b>Swedish Patent Office (ISA/SE)</b>
<b>VIII</b>	<b>Check list</b>	number of sheets      electronic file(s) attached
VIII-1	Request	<b>4</b> -
VIII-2	Description	<b>6</b> -
VIII-3	Claims	<b>1</b> -
VIII-4	Abstract	<b>1</b> <b>50137.txt</b>
VIII-5	Drawings	<b>1</b> -
VIII-7	TOTAL	<b>13</b>
	<b>Accompanying items</b>	paper document(s) attached      electronic file(s) attached
VIII-8	Fee calculation sheet	✓      -
VIII-10	Copy of general power of attorney	✓      -
VIII-16	PCT-EASY diskette	- <b>diskette</b>
<b>VIII-18</b>	<b>Figure of the drawings which should accompany the abstract</b>	
<b>VIII-19</b>	<b>Language of filing of the international application</b>	<b>Finnish</b>
<b>IX-1</b>	<b>Signature of applicant or agent</b>	
IX-1-1	Name	 <b>BERGGREN OY AB</b>
IX-1-2	Name of signatory	<b>Berndt Träskman</b>
IX-1-3	Capacity	<b>Patent Attorney</b>

## FOR RECEIVING OFFICE USE ONLY

<b>10-1</b>	<b>Date of actual receipt of the purported international application</b>	<b>14 JUN 2000</b>	<b>(14 -06- 2000)</b>
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## PCT REQUEST

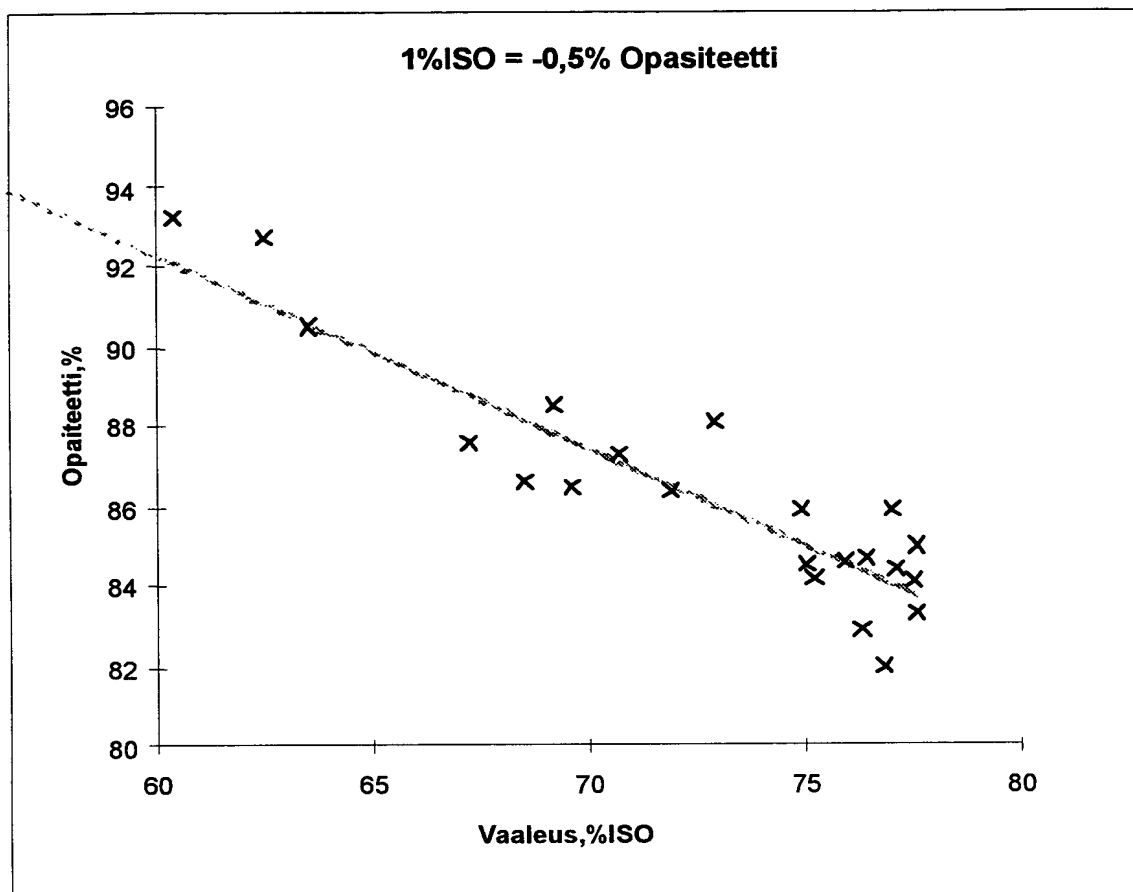
50137

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10-2	Drawings:	
10-2-1	Received	
10-2-2	Not received	
10-3	Corrected date of actual receipt due to later but timely received papers or drawings completing the purported international application	
10-4	Date of timely receipt of the required corrections under PCT Article 11(2)	
10-5	International Searching Authority	ISA/SE
10-6	Transmittal of search copy delayed until search fee is paid	

## FOR INTERNATIONAL BUREAU USE ONLY

11-1	Date of receipt of the record copy by the International Bureau	03 JULY 2000	( 0 3.07.00 )
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Kuva 1

## Menetelmä mekaanisten massojen käsittelemiseksi

Keksintö kohdistuu mekaanisten massojen käsittelymenetelmään, jolla voidaan vaikuttaa massan opasiteettiin.

- 5 Paperin läpikuultamattomuutta kuvaa opasiteetti, joka on vaaleuden ohella eräs tärkeä massan ominaisuus paperinvalmistuksessa. Lähes poikkeuksetta massan opasiteetti kuitenkin laskee vaaleuden noustessa. Nykyisin mekaanisia massoja (hierteet, hiokkeet ja kemimekaaniset massat) valkaistaan yhä useammin vetyperoksidilla. Myös ditioniittivalkaisua käytetään, joko yksin tai yhdessä peroksidivalkaisun kanssa, jolloin ditioniittia käytetään joko jauhinvalkaisuna tai jälkivalkaisuna. Massojen, etenkin mekaanisten massojen, peroksidivalkaisussa opasiteetin lasku havaitaan selvästi, kun taas ditioniittivalkaisu ei välttämättä alenna opasiteettia. Yleensä massan opasiteetti laskee sitä enemmän, mitä vaaleammaksi massa valkaistaan. Tämä ilmenee oheisesta kuvasta 1, joka esittää kuusi-Tmp:n opasiteetin muutosta valkaistaessa massaa peroksidilla eri vaaleustasoille. Tietyissä paperilaaduissa opasiteetti on tärkeä ominaisuus. Kun halutaan edistää peroksidivalkaisua ditioniittivalkaisun kustannuksella, olisi tärkeää pystyä optimoimaan peroksidivalkaisua niin, että opasiteetti säilyisi mahdollisimman korkeana vaaleuden kasvaessa.

- 20 Mekaanisten massojen peroksidivalkaisussa käytetyt kemikaalit ovat yleisemmin vetyperoksidi, lipeä (alkali) ja vesilasi. Emäksen tarkoituksena on nostaa pH riittävän korkealle, jotta vetyperoksidi dissosioituu tuottaen perhydroksyylianioneja. Vesilasin tarkoituksena on stabiloida vetyperoksidivalkaisua.

- 25 On tunnettua, että peretikkahappoa voidaan muodostaa in situ esimerkiksi asetanhydridistä tai TAED:sta (tetra-asetyyli-etylenei-diamiini) tai jostakin muusta vastavasta aktivaattorista. TAED:n haittana on sen korkea hinta ja se, että se on kiinteä aine. TAED jouduttaisiin dispergoimaan veteen ennen massaan lisäämistä, mikä tekee sen käytön hankalaksi. Lisäksi TAED sisältää tyypeä, mikä voi tulla ongelmaksi ympäristön suojelun kannalta. Asetanhydridi olisi suhteellisen halpaa, mutta se aiheuttaisi hajuhaittoja ja olisi työsuojelun kannalta hankala aine. Lisäksi alkaliseen valkaisuliuokseen ( $\text{NaOH} + \text{H}_2\text{O}_2 + \text{vesilasi}$ ) syötettynä se aiheuttaisi helposti siliikaattisaostumia ja kuluttaisi lipeää.

Papereiden valmistuksessa tähdätään yhä korkeampiin vaaleuksiin. Paperin vaaleuteen voidaan vaikuttaa esimerkiksi käsittelemällä paperia päällysteaineilla, jotka sisältävät mm. pigmenttejä, sideaineita ja pehmitinaineita (JP-hakemus 284598).

Kuitenkin useiden päällystysaineiden käyttö paperinvalmistuksen loppuvaiheessa lisää edelleen valmistuskustannuksia.

5 Teknisesti käyttökelpoisen massan opasiteettiin vaikuttavan aineen tulisi olla neste-  
mäinen, pysyvä ja mieluiten pH-arvoltaan sopiva, jottei valkaisussa syntyisi sili-  
kaattisaostumia. Lisäetuna olisi typetön aine ympäristönsuojelullisista syistä. Val-  
kaisuun apuaineen tulee myös olla edullista paperinvalmistajille. Massojen valkai-  
suun on siis löydettävä aine, joka edellä mainittujen ehtojen täyttämiseksi on hel-  
posti saatavissa oleva kohtuuhintainen kaupallinen kemikaali ja joka voidaan lisätä  
10 jo massan valkaisuvaiheessa. Lisäksi on myös kiinnitettävä huomiota aineen muihin  
vaikutuksiin, kuten käyttökelpoisuuteen tehdasoloissa.

Tämän keksinnön tarkoituksena on löytää käyttökelpoinen massan valkaisussa käy-  
tettävä opasiteettiin vaikuttava aine, joka täyttää edellä mainitut vaatimukset.

Keksinnön pääasialliset tunnusmerkit ilmenevät oheisista patenttivaatimuksista.

15 Nyt on yllättäen havaittu, että lisättäessä pieni annos perhappoa joko peroksidival-  
kaisuun tai peroksidivalkaisun jälkikäsitteilynä massan opasiteetti paranee verrattuna  
pelkällä vetyperoksidilla valkaistuun vastaavan vaaleustason massaan. Samalla on  
havaittu, etteivät perhapot juurikaan nosta vaaleutta.

20 Peretikkahapon käyttö kemiallisten massojen valkaisuun on tunnettu esimerkiksi ja-  
panilaisesta hakemusjulkaisusta JP 57-21591. Tämän kaltaiset valkaisuprosessit  
tähtäävät kuitenkin ligniinin poistoon massasta, eikä tässä tapauksessa ole kyse min-  
käänlaisesta tarkoituksesta säätää massan opasiteettia.

25 Julkaisussa Tappi, Vol. 48, no.2 (2/1965), W.H. Rapson et al. Paper Bleaching - A  
New Process, s. 65-72 esitetään menetelmä paperin valkaisemiseksi käyttäen mm.  
peretikkahappoa. Tässä menetelmässä ei kuitenkaan tähdätä massan opasiteetin pa-  
rantamiseen, vaan vaaleuden nostamiseen. Esitetyssä menetelmässä käytetään myös  
peretikkahappoa huomattavan suuria määriä, noin 1,2-2,5 % (eli 12-25 kg/massa-  
tonni). Tällainen annos voi liuottaa huomattavasti ligniiniä ym. massasta, jolloin pa-  
perinvalmistusprosessi voi vakavasti häiriintyä. Julkaisusta voidaan myös havaita  
menetelmän teknisen suoritustavan poikkeavan keksinnöstämme.

30 Perhappojen käyttö biosidina on myös tunnettu esimerkiksi julkaisusta Kemia, no. 3  
(1995), Jyri Maunuksela, Mikrobien torjunta peretikkahapolla, s. 242-244. Tällainen  
menetelmä tähtää ainoastaan mikrobikasvustojen hävittämiseen paperikoneelta. On  
itsestään selvää, että tehokkaana biosidina tunnettu peretikkahappo estää mikrobi-

toiminnan vesikierroista, mikäli sitä on siellä riittävä määrä. Julkaisussa esitetyssä menetelmässä käytetään ns. tasapainoperetikkahappoa, joka sisältää huomattavan määrän vapaata etikkahappoa ja vetyperoksidia. Perhapon joukossa tuleva etikkahappo ja vetyperoksidi voivat haitata paperinvalmistusprosessia.

- 5 On esitetty myös perhappoon perustuvia valkaisumenetelmiä, joissa tavoitteena on ollut massan vaaleuden parantaminen normaaleihin valkaisumenetelmiin verrattuna. Tällainen menetelmä on esitetty esimerkiksi julkaisussa Pulp and Paper Magazine of Canada, Convention issue, 1972, s. 123-131 ja saman lehden numerossa 3/1968 sivuilla 51-60. Näissä menetelmissä käytettävät perhappoannokset ovat hyvin suuria  
10 ja näin ollen liuottavat huomattavasti ligniiniä kuitujen pinnoista. Lisäksi nämä menetelmät tähtäsivät massan vaaleuden nostamiseen eli valkaisuun.

- Erona keksintöömme edellä mainituissa käsittelyissä on nimenomaan se, ettei niissä esitetyillä tavoilla toteutetuissa perhappokäsittelyissä onnistuttu nostamaan massan opasiteettia eikä opasiteetin merkittävää nousua missään edellä mainituissa julkaisuissa myöskään pyritty saamaan aikaan.  
15

- Keksintö koskee menetelmää, jossa perhappo lisätään joko peroksidivalkaisuun tai edullisesti peroksidivalkaisun jälkeen joko valkaistun massan varastotorniin tai esimerkiksi paperikoneelle konemassan joukkoon. Perhappoa lisätään massaan tyypillisesti noin 1-3 kg/massatonni. Pienen annoksen vuoksi perhappo ei liuota ligniiniä  
20 tms. massasta, jolloin se ei myöskään häiritse paperinvalmistusprosessia. Erityisen edullista on käyttää perhappoliuoksia, jotka on puhdistettu niin, että ne sisältävät lähinnä vain ko. perhappoa ja vettä. Tällöin perhapon lisäys ei vaikuta merkittävästi massasulpun pH-arvoon, eikä prosessiin tule ylimääräistä COD:ta. Tunnetuista perhappoihin perustuvista menetelmistä keksintö eroaa nimenomaan siinä, ettei sen tavoitteena ole vaaleuden nostaminen vaan opasiteetin kasvattaminen. Erityisesti on huomattava, että menetelmä eroaa tunnetuista valkaisukäsittelyistä myös siinä suhteessa, että käytetyt perhappoannokset ovat hyvin pieniä ja menettelyssä pyritään välttämään orgaanisen aineen liuottamista kuiduista.  
25

- Menetelmä ei ole varsinaisesti valkaisumenetelmä, eikä massan varsinaisessa valkaisu-  
30 ssa käytetyillä kemikaaleilla ole minkäänlaista vaikutusta keksinnön toimivuuteen. Massa voi olla valkaistu ditioniitilla, peroksidilla, ditioniitilla ja peroksidilla tai olla jopa täysin valkaisematonta. Massan valmistuksessa käytetyillä kelatointi- tai muilla apuaineilla ei myöskään ole vaikutusta keksinnön toimivuuteen.

Massan sakeus perhapon lisäyskohdassa voi olla 1-40 %, lämpötila voi olla 20-100 °C. Massasulpun pH voi olla prosessista riippuen 3-11, edullisesti 4-8. Mikäli perhappo lisätään alkalisen peroksidivalkaisun joukkoon, on edullinen pH-alue kuitenkin 9-11. Sopiva reaktioaika perhapolla on 1-300 minuuttia prosessista riippuen.

- 5 Menetelmä soveltuu käytettäväksi mekaanisten massojen käsittelyyn, kuten hiokkeen (SGW, PGW) ja hiehteen (TMP) tai kemimekaanisten massojen (CTMP) käsittelyyn. Massan valmistukseen käytetyllä puulajilla ei ole merkitystä keksinnön toimivuuden kannalta.

- 10 Sopivaksi perhappoannokseksi on havaittu 0,5-5 kg/massatonni, tyypillisesti 1-3 kg/massatonni. Käytettävä perhappo voi olla mikä tahansa veteen kohtuullisesti liukeneva perhappo. Edulliseksi on havaittu peretikkahappo ja perpropionihappo ja erityisen edulliseksi niiden tasapainoliuoksista valmistetut peroksidivapaat tisleet. Perhapon valmistustavalla ei ole vaikutusta keksinnön toimivuuteen. Perhappona voidaan käyttää joko tislaamalla tai muulla tavalla puhdistettuja perhappoliuoksia tai  
15 perhappojen tasapainoliuoksia. Myös erilaiset perhappojen seokset ovat käyttökelpoisia. Eräässä keksinnön muunnoksessa voidaan käyttää perhapon ja Caron hapon seosta.

### Esimerkki 1

- 20 CTMP-massaa valkaistiin normaaliin tapaan peroksidilla. Valkaisuliuokseen lisättiin perhappoja, tulokset on esitetty taulukossa 1.

### Taulukko 1

CTMP, valkaisuliuos: NaOH 24 kg + vesilasi 20 kg + H<sub>2</sub>O<sub>2</sub> 30 kg/tm

70 °C, sakeus 30 %, 120 min, kelatoitu massa, perhappo lisätty valkaisuun PAA = peretikkahappo, PPA = perpropionihappo

	Annos, kg/tm	Vaaleus, % ISO	Opasiteetti
Ei	-	78,4	64,9
PAA	2	79,1	67,2
PPA	2,2	78,3	70,7

25

Tuloksista havaittiin, että perhapoilla saadaan aikaan selvästi korkeampi opasiteetti samalla vaaleustasolla kuin pelkällä peroksidivalkaisulla.



**Esimerkki 2**

Valkaistua CTMP-massaa käsiteltiin perhapoilla, tulokset on esitetty taulukossa 2.

**Taulukko 1**

Valkaistu CTMP

5 **Jälkikäsittely**

t = 50 °C, 30 min, pH 7, sakeus 5 %

	<b>Annos, kg/tm</b>	<b>Vaaleus, % ISO</b>	<b>Opasiteetti</b>
Ei	-	65,9	71,5
PAA	2	66,6	74,1
PPA	2,2	65,8	74,3

Tuloksista voidaan havaita, että jälkikäsittelyllä on selvä vaikutus opasiteettiin.

**Esimerkki 3**

- 10 Tehtaalta otettua ns. konemassaa, joka sisälsi 16 % havusellua, 64 % TMP-massaa ja 20 % päällystettyä hylkyä (perusmassaseos havu: TMP 20:80) käsiteltiin peretikahapolla. Havusellu oli normaalia ECF-sulfaattimassaa. TMP oli valkaistu ditioniilla. Tulokset on esitetty taulukossa 3.

**Taulukko 3**

**Konemassa**                      **Massaseos:**  
    Havusellu            16 %  
    TMP                64 %  
    Päälystetty hylky    20 %

30 min, 70 °C, Cs 3.2 % (koe tehty tehtaan vedellä)						
n:o	PAA, kg/tm	pH	TOC, kg/tm	Vaaleus, %ISO	Opasiteetti, %	Huom !
0	0	5,0	10,4	71,9	91,3	Käsitlemätön
1	0	4,9	9,6	71,6	91,8	30 min, 70 °C:ssa
2	1	4,6	8,9	71,7	96,5	Tislattu PAA
3	2	4,6	9,6	71,9	95,8	Tislattu PAA
4	4	4,2	10,2	71,3	96,9	Tislattu PAA
5	2	4,5	11,0	70,7	97,1	Tasapainoliuos
6	1	5,0	9,5	71,6	93,7	Tislattu PAA
7	2	4,9	10,3	71,5	94,4	Tislattu PAA
8	2	5,0	10,1	68,8	93,4	Tasapainoliuos

Tislattu PAA = 38 % PAA, 1 % H<sub>2</sub>O<sub>2</sub>

Tasapainoliuos = PAA 13 %, etikkahappo 22 %, H<sub>2</sub>O<sub>2</sub> 15 %

10

Tuloksista havaitaan, että opasiteetti kasvoi huomattavasti PAA-käsittelyn ansiosta. Havaitaan myös, että tasapainoliuos vaikuttaa haitallisesti vaaleuteen. TOC-arvot (total organic carbon) osoittavat, ettei käsittely liuottanut merkittäviä määriä orgaanista ainetta kuiduista.

15

**Patenttivaatimukset**

1. Menetelmä mekaanisen massan käsittelemiseksi, **tunnettu** siitä, että massa-  
lisätään opasiteettiin vaikuttavana aineena alifaattista perkarboksyylihappoa määräs-  
sä 0,5-5 kg/massatonni.
- 5 2. Patenttivaatimuksen 1 mukainen menetelmä, **tunnettu** siitä, että alifaattista  
perkarboksyylihappoa lisätään määrässä 1-3 kg/massatonni.
3. Patenttivaatimuksen 1 tai 2 mukainen menetelmä, **tunnettu** siitä, että alifaatti-  
nen perkarboksyylihappo on valittu joukosta permuurahais-, peretikka- tai perpro-  
pionihappo.
- 10 4. Jonkin edellisen patenttivaatimuksen mukainen menetelmä, **tunnettu** siitä, että  
alifaattinen perkarboksyylihappo on tislattu tai tasapainotettu peretikkahappo.
5. Patenttivaatimuksen 1 mukainen menetelmä, **tunnettu** siitä, että alifaattinen  
perkarboksyylihappo lisätään massa- valkaisun yhteydessä tai sen jälkeen.
- 15 6. Patenttivaatimuksen 5 mukainen menetelmä, **tunnettu** siitä, että massa on val-  
kaistu vetyperoksidilla ja/tai ditioniitilla.
7. Patenttivaatimuksen 1 tai 5 mukainen menetelmä, **tunnettu** siitä, että alifaatti-  
nen perkarboksyylihappo lisätään tyypillisesti massan sakeudessa 1-40 %.
8. Patenttivaatimuksen 1 mukainen menetelmä, **tunnettu** siitä, että massa-  
lisätään alifaattisen perkarboksyylihapon ja Caron hapon seosta.
- 20 9. Alifaattisen perkarboksyylihapon käyttö mekaanisen massan opasiteetin paran-  
tamiseksi, jolloin alifaattista perkarboksyylihappoa käytetään määrässä 0,5-  
5 kg/massatonni.
10. Paperi, **tunnettu** siitä, että se on valmistettu patenttivaatimuksen 1 mukaisesti  
käsitelystä massasta.

**(57) Tiivistelmä**

Keksintö kohdistuu menetelmään mekaanisen massan käsittelemiseksi siten, että massaan lisätään opasiteettiin vaikuttavana aineena alifaattista perkarboksyylihappoa määrässä 0,5-5 kg/massatonni.

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**Published:**

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(54) Title: METHOD TO IMPROVE THE OPACITY OF MECHANICAL PULP BY USING ALIPHATIC PEROXYACIDS AND USE OF PEROXYACIDS TO IMPROVE OPACITY

(57) Abstract: The invention relates to a method for treating mechanical pulp so that aliphatic percarboxylic acid in the amount of 0.5 - 5 kg/ton of pulp is added to the pulp to improve the opacity.



WO 00/77301 A1

Method to improve the opacity of mechanical pulp by using aliphatic peroxyacids and use of peroxyacids to improve opacity.

5 The invention relates to a process for treating mechanical pulps, which can be used to affect the opacity of the pulp.

The nontransparent aspect of paper is described by opacity, which, along with brightness, is an important property of pulp in paper manufacture. Almost invariably, however, the opacity of the pulp decreases when the brightness increases. At present, mechanical pulps (refiner mechanical pulp, groundwood pulp, and chemi-  
10 mechanical pulp) are more and more often bleached with hydrogen peroxide. Dithionite bleaching is also used either alone or together with peroxide bleaching, whereupon dithionite is either used as refiner bleaching or after-bleaching. In the peroxide bleaching of pulp, mechanical pulp in particular, the decrease of opacity is clearly detectable, while the dithionite bleaching does not necessarily decrease the  
15 opacity. Generally, the lighter the level of bleaching the pulp, the lower the opacity of the pulp. The appended Fig. 1 that shows a variation in the opacity of spruce TMP, when peroxide is used to bleach pulp to various degrees of brightness manifests this. In certain paper grades, opacity is an important property. If we want to advance peroxide bleaching at the expense of dithionite bleaching, it would be im-  
20 portant to be able to optimize peroxide bleaching so that the opacity remains as high as possible while the brightness grows.

Generally, the chemicals used in the peroxide bleaching of mechanical pulps are hydrogen peroxide, lye (alkali), and waterglass. The purpose of the base is to in-  
crease the pH to a sufficiently high level, so that the hydrogen peroxide is dissoci-  
25 ated producing perhydroxyl anions. The purpose of the waterglass is to stabilize the hydrogen peroxide bleaching.

It is well known that peracetic acid can be produced in situ, for example, from acetanhydride or TAED (tetra acetyl ethylene diamine) or some other corresponding activator. One disadvantage of TAED is its high price and that it is a solid sub-  
30 stance. It would be necessary to disperse the TAED in water before adding it to the pulp, which makes it difficult to use. Furthermore, TAED contains nitrogen, which might constitute a problem for environmental protection. Acetanhydride is relatively cheap, but it would cause odour nuisance and be an inconvenient substance from the point of view of industrial safety. In addition, when fed into an alkaline  
35 bleaching solution ( $\text{NaOH} + \text{H}_2\text{O}_2 + \text{waterglass}$ ), it would readily cause silicate precipitate and consume the lye.

Paper manufacture aims at ever-higher brightness levels. The brightness of paper can be affected, for example, by treating the paper with coating agents containing, among other things, pigments, binding agents, and plasticizing agents (JP application 284598).

- 5 However, the use of several coating agents at the final stage of paper manufacture adds to the manufacturing costs.

The agent that affects the opacity of a technically useful pulp should be liquid and stable, and it should preferably have a suitable pH value, so that no silicate precipitate would form in the bleaching. Because of environmental matters, a nitrogen-free  
10 substance would provide an additional benefit. The additive of the bleaching should also be cost-effective for the paper manufacturers. Consequently, a substance should be found for pulp bleaching, which, to fulfil the conditions mentioned above, is a reasonable, commercial chemical that is easy to get and can be added to the pulp as early as at the bleaching stage. Furthermore, attention should also be paid to  
15 the other effects of the substance, such as applicability in plant conditions.

The purpose of this invention is to find a useful substance that is used in pulp bleaching and that affects the opacity, fulfilling the conditions mentioned above.

The main features of the invention are disclosed by the appended Claims.

Surprisingly, we have now observed that, when a small portion of peracid is either  
20 added to the peroxide bleaching or with the purpose of finishing the peroxide bleaching, the opacity of pulp improves compared with pulp of a corresponding brightness level that is bleached with hydrogen peroxide alone. At the same time, we have observed that peracids scarcely increase the brightness.

The use of peracetic acid in bleaching chemical pulps is disclosed by the published  
25 Japanese application JP 57-21591, for example. However, bleaching processes like this aim at removing the lignin from the pulp and, in this case, the purpose is in no way to adjust the opacity of the pulp.

Tappi publication, Vol. 48, No. 2 (2/1965), W.H. Rapson et al. Paper Bleaching – A New Process, pp. 65-72, discloses a method for bleaching paper by using peracetic acid, among others. However, this method does not aim at improving the opacity of  
30 pulp, but increasing the brightness. Furthermore, the disclosed method uses considerable amounts of peracetic acid, about 1.2 – 2.5% (i.e., 12-25kg/ton of pulp). Such a portion can dissolve a considerable amount of lignin etc. from the pulp, whereupon the paper manufacturing process can be severely disturbed. The publication  
35 also reveals that the technical performance of the method deviates from our invention.

The use of peracids as a biocide is also disclosed by publication Kemia, No. 3 (1995), Jyri Maunuksela, Mikrobien torjunta peretikkahapolla (Microbe Prevention with Peracetic Acid), pp. 242-244. Such a method aims at destroying microbe populations in the paper machine only. It is self-evident that peracetic acid, which is known to be an effective biocide, prevents the functioning of microbes in the water circulation, if a sufficient amount is present. The method disclosed by the publication uses a so-called equilibrium peracetic acid that contains a considerable amount of free acetic acid and hydrogen peroxide. The acetic acid and hydrogen peroxide that come with the peracid can disturb the paper manufacturing process.

Bleaching methods based on peracetic acid have also been presented, aiming at improving the brightness of the pulp compared with normal bleaching methods. Such a method is presented, for example, by publication Pulp and Paper Magazine of Canada, Convention Issue, 1972, pp. 123-131, and by number 3/1968 of the same magazine in pages 51-60. The doses of peracid used by these methods are very high and, consequently, dissolve a considerable amount of lignin from the surfaces of the fibres. In addition, these methods aim at increasing the brightness of the pulp, i.e. at bleaching.

One difference between the treatments mentioned above and our invention in particular is that the peracid treatments implemented by the means disclosed by them fail to improve the opacity of the pulp; none of the publications mentioned above tried to achieve a considerable increase in the opacity either.

The invention relates to a method, in which the peracid is either added to the peroxide bleaching or, preferably, after the peroxide bleaching, either to the storage tower of the bleached pulp or, for example, among the machine pulp in the paper machine. Typically, the amount of peracid added to the pulp is about 1-3 kg/ton of pulp. Because of its small amount, the peracid does not dissolve the lignin or the like from the pulp, whereupon it does not disturb the paper manufacturing process. It is especially advantageous to use peracid solutions, which have been purified, so that they mainly contain the peracid in question and water only. In that case, the addition of peracid does not have a considerable effect on the pH value of the stock, and no extra COD gets into the process. The invention differs from the known methods based on peracid namely in that it does not aim at increasing the brightness but growing the opacity. A matter worth noticing in particular is that the method differs from the known bleaching treatments also in that the peracid doses used are very small and the method tries to avoid the dissolution of organic matter from the fibres.

The method is not actually a bleaching method, and the chemicals used in the actual bleaching of the pulp have no effect whatsoever on the functioning of the invention.



The pulp can be bleached with dithionite, peroxide, dithionite and peroxide, or it can even be completely unbleached. Any chelation agents or other additives used in pulp manufacture have no effect on the functioning of the invention either.

5 The consistency of the pulp at the moment the peracid is added can be 1-40%; the temperature can be 20-100°C. Depending on the process, the pH of the stock can be 3-11, preferably 4-8. If the peracid is added to alkaline peroxide bleaching, an advantageous pH value is 9-11, however. A suitable reaction time for the peracid is 1-300 minutes depending on the process.

10 The method is well suited to the treatment of mechanical pulp, such as groundwood pulp (SGW, PGW) and refiner mechanical pulp (TMP), or to treat chemi-mechanical pulps (CTMP). The sort of wood used to manufacture the pulp has no importance to the functioning of the invention.

15 A suitable dose of peracid has been found to be 0.5-5 kg/ton of pulp, typically 1-3 kg/ton of pulp. The peracid used can be any peracid that reasonably dissolves in water. We have noticed that peracetic acid and perpropionic acid are preferable peracids, and especially preferable are the peroxide-free distillates that are prepared from the equilibrium solutions of these. The manufacturing method of peracid has no effect on the functioning of the invention. Peracid solutions that are either purified by distillation or some other method, or the equilibrium solutions of peracids  
20 can be used as peracid. Various mixtures of peracids are also usable. One modification of the invention can use a mixture of peracid and Caro's acid.

### Example 1

CTMP pulp was bleached with peroxide in a normal manner. Peracids were added to the bleaching solution, the results are shown in Table 1.

25 **Table 1**

CTMP, bleaching solution: NaOH 24 kg +waterglass 20 kg + H<sub>2</sub>O<sub>2</sub> 30 kg/ton of pulp, 70°C, consistency 30%, 120 min, chelated pulp, peracid added to the bleaching, PAA = peracetic, PPA = perpropionic acid

	Dosage, kg/ton of pulp	Brightness, % ISO	Opacity
None	-	78.4	64.9
PAA	2	79.1	67.2
PPA	2.2	78.3	70.7

30

The results show that, by using peracids, a distinctly higher opacity with the same brightness level is achieved than by using peroxide bleaching alone.

**Example 2**

Bleached CTMP pulp was treated with peracids, the results are shown in Table 2.

**Table 1**

Bleached CTMP

5 After-treatment

t = 50°C, 30 min, pH 7, consistency 5%

	Dosage, kg/ton of pulp	Brightness, % ISO	Opacity
None	-	65.9	71.5
PAA	2	66.6	74.1
PPA	2.2	65.8	74.3

The results show that an after-treatment has an obvious effect on the opacity.

**Example 3**

10 So-called machine pulp taken from the plant and containing 16% of softwood pulp, 64% of TMP pulp, and 20% of coated broke (the basic pulp mixture was softwood: TMP 20:80) was treated with peracetic acid. The softwood pulp was normal ECF sulphate pulp. The TMP had been bleached with dithionite. The results are shown in Table 3.

15 **Table 3**

Pulp mixture:

Machine pulp	Softwood pulp	16%
	TMP	64%
	Coated broke	20%

30 min, 70°C, Cs 3.2%, (the test was conducted by using the water of the plant)						
No.	PAA, kg/ton of pulp	pH	TOC, kg/ton of pulp	Brightness, % ISO	Opacity, %	Note!
0	0	5.0	10.4	71.9	91.3	Untreated
1	0	4.9	9.6	71.6	91.8	30 min, at 70°C
2	1	4.6	8.9	71.7	96.5	Distilled PAA
3	2	4.6	9.6	71.9	95.8	Distilled PAA
4	4	4.2	10.2	71.3	96.9	Distilled PAA
5	2	4.5	11.0	70.7	97.1	Equilibrium solution
6	1	5.0	9.5	71.6	93.7	Distilled PAA
7	2	4.9	10.3	71.5	94.4	Distilled PAA
8	2	5.0	10.1	68.8	93.4	Equilibrium solution

20 Distilled PAA = 38% of PAA, 1% of H<sub>2</sub>O<sub>2</sub>

Equilibrium solution = PAA 13%, acetic acid 22%, H<sub>2</sub>O<sub>2</sub> 15%

The results show that the opacity grew considerably because of the treatment with PAA. They also show that the equilibrium solution has an adverse effect on the brightness. The TOC values (total organic carbon) show that the treatment did not dissolve considerable amounts of organic matter from the fibres.

## Claims

1. A method for treating mechanical pulp, characterized in that an aliphatic percarboxylic acid is added to the pulp, in the amount of 0.5 – 5 kg/ton of pulp, to affect the opacity.  
5
2. A method according to Claim 1, characterized in that the amount of aliphatic percarboxylic acid that is added is 1 – 3 kg/ton of pulp.
3. A method according to Claim 1 or 2, characterized in that the aliphatic percarboxylic acid is selected from among performic acid, peracetic acid or perpropionic acid.  
10
4. A method according to any of the preceding Claims, characterized in that the aliphatic percarboxylic acid is distilled or equilibrated peracetic acid.
5. A method according to Claim 1, characterized in that the aliphatic percarboxylic acid is added to the pulp in connection with or after bleaching.
- 15 6. A method according to Claim 5, characterized in that the pulp has been bleached with hydrogen peroxide and/or dithionite.
7. A method according to Claim 1 or 5, characterized in that the aliphatic percarboxylic acid is typically added at a pulp consistency of 1 – 40%.
8. A method according to Claim 1, characterized in that a mixture of aliphatic percarboxylic acid and Caro's acid is added to the pulp.  
20
9. The use of aliphatic percarboxylic acid to improve the opacity of mechanical pulp, in which the amount of percarboxylic acid is 0.5 – 5 kg/ton of pulp.
10. Paper, characterized in being manufactured from pulp treated according to Claim 1.

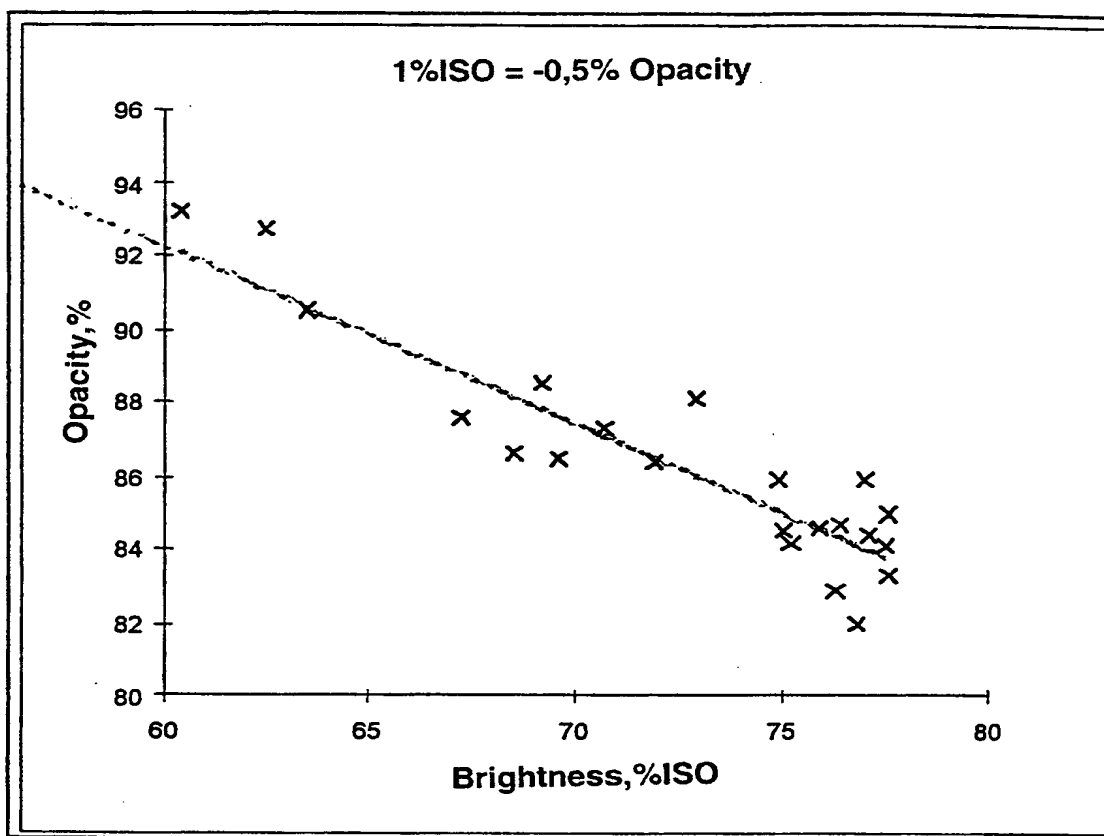


Fig. 1

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/FI 00/00532

## A. CLASSIFICATION OF SUBJECT MATTER

IPC7: D21H 21/14 // D21H 17:14

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: D21H, D21C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5693185 A (HOU-MIN CHANG ET AL), 2 December 1997 (02.12.97), column 1, line 61 - line 64, claims 1-5  --	1-10
X	WO 9722749 A1 (KVAERNER HYMAC INC.), 26 June 1997 (26.06.97), see especially example 6, page 15, lines 10-12 and 31-34  --	1-10
X	GB 1119546 A (THE INSTITUTE OF PAPER CHEMISTRY), 10 July 1968 (10.07.68), see claim 1	1-8
A	  -----  --	9-10

☐ Further documents are listed in the continuation of Box C.☒ See patent family annex.

## \* Special categories of cited documents

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Date of the actual completion of the international search

15 Sept. 2000

Date of mailing of the international search report

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**INTERNATIONAL SEARCH REPORT**  
Information on patent family members

International application No.  
**PCT/FI 00/00532**

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